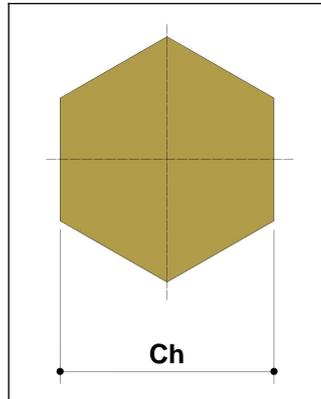


Dimensions and tolerances

Over (mm)	Up to (mm)	Tolerance (mm)	Reference EN12164:24
	3	+0 / -0,06	Table 15
3	6	+0 / -0,08	Table 15
6	10	+0 / -0,09	Table 15
10	18	+0 / -0,11	Table 15
18	30	+0 / -0,13	Table 15
30	50	+0 / -0,16	Table 15
50	60	+0 / -0,19	Table 15
60	70	+0 / -0,19	/



Special tolerances upon request

Lengths (standard production 3025 ± 25 mm)

Over (mm)	Up to (mm)	Minimum (mm)	Maximum (mm)	Notes
All sizes		3000 ± 25	4000 ± 25	From 3000 to 4000 mm with a step of $50 \text{ mm} \pm 25 \text{ mm}$

Different lengths are available upon specific customer request

Rods ends

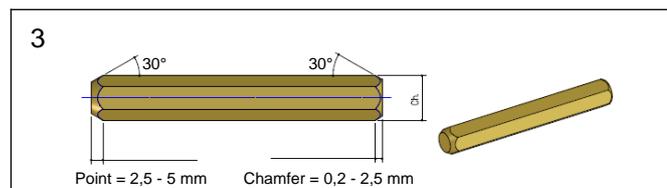
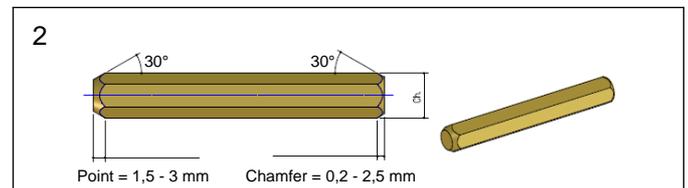
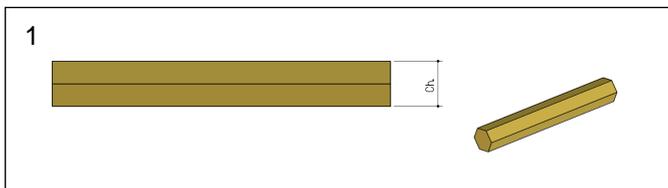
Over (mm)	Up to (mm)	
	4	Rods ends without milled burrs as per drawing (1)
4	14 excluded	Point and chamfer as per drawing (2)
14 included	70	Point and chamfer as per drawing (3)

Straightness

Over (mm)	Up to (mm)	Deflection (mm)	Reference EN12164:24
10 included	50	1,5 x L	Table 16
50	70	1,5 x L	/

L = rod length in m

Products available with different ends upon request



Packaging

The product is packaged in 1000 kg bundles tied with metal straps with or without reeded paper depending on the size. Any different requests (crates or other weights) to be agreed.